CHAPTER 21

MASONRY

User note: Code change proposals to this chapter will be considered by the IBC – Structural Code Development Committee during the 2016 (Group B) Code Development Cycle. See explanation on page iv.

SECTION 2101 GENERAL

2101.1 Scope. This chapter shall govern the materials, design, construction and quality of masonry.

2101.2 Design methods. Masonry shall comply with the provisions of TMS 402/ACI 530/ASCE 5 or TMS 403 as well as applicable requirements of this chapter.

2101.2.1 Masonry veneer. Masonry veneer shall comply with the provisions of Chapter 14.

2101.3 Special inspection. The *special inspection* of masonry shall be as defined in Chapter 17, or an itemized testing and inspection program shall be provided that meets or exceeds the requirements of Chapter 17.

SECTION 2102 DEFINITIONS AND NOTATIONS

2102.1 General. The following terms are defined in Chapter 2:

AAC MASONRY.

ADOBE CONSTRUCTION.

Adobe, stabilized.

Adobe, unstabilized.

AREA.

Gross cross-sectional.

Net cross-sectional.

AUTOCLAVED AERATED CONCRETE (AAC).

BED JOINT.

BRICK.

Calcium silicate (sand lime brick).

Clay or shale.

Concrete.

CAST STONE.

CELL.

CHIMNEY.

CHIMNEY TYPES.

High-heat appliance type.

Low-heat appliance type.

Masonry type.

Medium-heat appliance type.

COLLAR JOINT.

DIMENSIONS.

Nominal.

Specified.

FIREPLACE.

FIREPLACE THROAT.

FOUNDATION PIER.

HEAD JOINT.

MASONRY.

Glass unit masonry.

Plain masonry.

Reinforced masonry.

Solid masonry.

Unreinforced (plain) masonry.

MASONRY UNIT.

Hollow.

Solid.

MORTAR.

MORTAR, SURFACE-BONDING.

PRESTRESSED MASONRY.

RUNNING BOND.

SPECIFIED COMPRESSIVE STRENGTH OF MASONRY, f'_m.

STONE MASONRY.

STRENGTH.

Design strength.

Nominal strength.

Required strength.

TIE, WALL.

TILE, STRUCTURAL CLAY.

WALL.

Cavity wall.

Dry-stacked, surface-bonded wall.

Parapet wall.

WYTHE.

NOTATIONS.

d_b = Diameter of reinforcement, inches (mm).

F_s = Allowable tensile or compressive stress in reinforcement, psi (MPa).

f_r = Modulus of rupture, psi (MPa).

f'_{AAC} = Specified compressive strength of AAC masonry, the minimum compressive strength for a class of AAC masonry as specified in ASTM C1386, psi (MPa).

f'_m = Specified compressive strength of masonry at age of 28 days, psi (MPa).

f'_{mi} = Specified compressive strength of masonry at the time of prestress transfer, psi (MPa).

K = The lesser of the masonry cover, clear spacing between adjacent reinforcement, or five times d_b, inches (mm).

L_s = Distance between supports, inches (mm).

l_d = Required development length or lap length of reinforcement, inches (mm).

P = The applied load at failure, pounds (N).

S_t = Thickness of the test specimen measured parallel to the direction of load, inches (mm).

S_w = Width of the test specimen measured parallel to the loading cylinder, inches (mm).

SECTION 2103
MASONRY CONSTRUCTION MATERIALS

2103.1 Masonry units. Concrete masonry units, clay or shale masonry units, stone masonry units, glass unit masonry and AAC masonry units shall comply with Article 2.3 of TMS 602/ACI 503.1/ASCE 6. Architectural cast stone shall conform to ASTM C1364.

Exception: Structural clay tile for nonstructural use in fireproofing of structural members and in wall furring shall not be required to meet the compressive strength specifications. The fire-resistance rating shall be determined in accordance with ASTM E119 or UL 263 and shall comply with the requirements of Table 602.

2103.1.1 Second-hand units. Second-hand masonry units shall not be reused unless they conform to the requirements of new units. The units shall be of whole, sound materials and free from cracks and other defects that will interfere with proper laying or use. Old mortar shall be cleaned from the unit before reuse.

2103.2 Mortar. Mortar for masonry construction shall comply with Section 2103.2.1, 2103.2.2, 2103.2.3 or 2103.2.4.

2103.2.1 Masonry mortar. Mortar for use in masonry construction shall conform to Articles 2.1 and 2.6 A of TMS 602/ACI 530.1/ASCE 6.

2103.2.2 Surface-bonding mortar. Surface-bonding mortar shall comply with ASTM C887. Surface bonding of concrete masonry units shall comply with ASTM C946.

2103.2.3 Mortars for ceramic wall and floor tile. Portland cement mortars for installing ceramic wall and floor tile shall comply with ANSI A108.1A and ANSI A108.1B and be of the compositions indicated in Table 2103.2.3.

TABLE 2103.2.3
CERAMIC TILE MORTAR COMPOSITIONS

LOCATION	MORTAR	COMPOSITION
Walls	Scratchcoat	1 cement; $^1/_5$ hydrated lime; 4 dry or 5 damp sand
	Setting bed and leveling coat	1 cement; $^1/_2$ hydrated lime; 5 damp sand to 1 cement 1 hydrated lime, 7 damp sand
Floors	Setting bed	1 cement; $^1/_{10}$ hydrated lime; 5 dry or 6 damp sand; or 1 cement; 5 dry or 6 damp sand
Ceilings	Scratchcoat and sand bed	1 cement; $^1/_2$ hydrated lime; $2^1/_2$ dry sand or 3 damp sand

2103.2.3.1 Dry-set Portland cement mortars. Premixed prepared Portland cement mortars, which require only the addition of water and are used in the installation of ceramic tile, shall comply with ANSI A118.1. The shear bond strength for tile set in such mortar shall be as required in accordance with ANSI A118.1. Tile set in dry-set Portland cement mortar shall be installed in accordance with ANSI A108.5.

2103.2.3.2 Latex-modified Portland cement mortar. Latex-modified Portland cement thin-set mortars in which latex is added to dry-set mortar as a replacement for all or part of the gauging water that are used for the installation of ceramic tile shall comply with ANSI A118.4. Tile set in latex-modified Portland cement shall be installed in accordance with ANSI A108.5.

2103.2.3.3 Epoxy mortar. Ceramic tile set and grouted with chemical-resistant epoxy shall comply with ANSI A118.3. Tile set and grouted with epoxy shall be installed in accordance with ANSI A108.6.

2103.2.3.4 Furan mortar and grout. Chemical-resistant furan mortar and grout that are used to install ceramic tile shall comply with ANSI A118.5. Tile set and grouted with furan shall be installed in accordance with ANSI A108.8.

2103.2.3.5 Modified epoxy-emulsion mortar and grout. Modified epoxy-emulsion mortar and grout that are used to install ceramic tile shall comply with ANSI A118.8. Tile set and grouted with modified epoxy-emulsion mortar and grout shall be installed in accordance with ANSI A108.9.

2103.2.3.6 Organic adhesives. Water-resistant organic adhesives used for the installation of ceramic tile shall comply with ANSI A136.1. The shear bond strength after water immersion shall be not less than 40 psi (275 kPa) for Type I adhesive and not less than 20 psi (138 kPa) for Type II adhesive when tested in accordance with ANSI A136.1. Tile set in organic adhesives shall be installed in accordance with ANSI A108.4.

2103.2.3.7 Portland cement grouts. Portland cement grouts used for the installation of ceramic tile shall comply with ANSI A118.6. Portland cement grouts for tile work shall be installed in accordance with ANSI A108.10.

2103.2.4 Mortar for adhered masonry veneer. Mortar for use with adhered masonry veneer shall conform to ASTM C270 for Type N or S, or shall comply with ANSI A118.4 for latex-modified Portland cement mortar.

2103.3 Grout. Grout shall comply with Article 2.2 of TMS 602/ACI 530.1/ASCE 6.

2103.4 Metal reinforcement and accessories. Metal reinforcement and accessories shall conform to Article 2.4 of TMS 602/ACI 530.1/ASCE 6. Where unidentified reinforcement is *approved* for use, not less than three tension and three bending tests shall be made on representative specimens of the reinforcement from each shipment and grade of reinforcing steel proposed for use in the work.

SECTION 2104
CONSTRUCTION

2104.1 Masonry construction. Masonry construction shall comply with the requirements of Sections 2104.1.1 and 2104.1.2 and with TMS 602/ACI 530.1/ASCE 6.

2104.1.1 Support on wood. Masonry shall not be supported on wood girders or other forms of wood construction except as permitted in Section 2304.12.

2104.1.2 Molded cornices. Unless structural support and anchorage are provided to resist the overturning moment, the center of gravity of projecting masonry or molded cornices shall lie within the middle one-third of the supporting wall. Terra cotta and metal cornices shall be provided with a structural frame of *approved* noncombustible material anchored in an *approved* manner.

SECTION 2105
QUALITY ASSURANCE

2105.1 General. A quality assurance program shall be used to ensure that the constructed masonry is in compliance with the *approved construction documents*.

The quality assurance program shall comply with the inspection and testing requirements of Chapter 17 and TMS 602/ACI 530.1/ASCE 6.

SECTION 2106
SEISMIC DESIGN

2106.1 Seismic design requirements for masonry. Masonry structures and components shall comply with the requirements in Chapter 7 of TMS 402/ACI 530/ASCE 5 depending on the structure's *seismic design category*.

SECTION 2107
ALLOWABLE STRESS DESIGN

2107.1 General. The design of masonry structures using *allowable stress design* shall comply with Section 2106 and the requirements of Chapters 1 through 8 of TMS 402/ACI 530/ASCE 5 except as modified by Sections 2107.2 through 2107.4.

2107.2 TMS 402/ACI 530/ASCE 5, Section 8.1.6.7.1.1, lap splices. As an alternative to Section 8.1.6.7.1.1, it shall be permitted to design lap splices in accordance with Section 2107.2.1.

[W]2107.2.1 Lap splices. The minimum length of lap splices for reinforcing bars in tension or compression, l_d, shall be

$l_d = 0.002 d_b f_s$ **(Equation 21-1)**

For SI: $l_d = 0.29 d_b f_s$

but not less than 12 inches (305 mm). In no case shall the length of the lapped splice be less than 40 bar diameters.

where:

db = Diameter of reinforcement, inches (mm).

fs = Computed stress in reinforcement due to design loads, psi (MPa).

In regions of moment where the design tensile stresses in the reinforcement are greater than 80 percent of the allowable steel tension stress, F_s, the lap length of splices shall be increased not less than 50 percent of the minimum required length but need not be greater than $72 d_b$. Other equivalent means of stress transfer to accomplish the same 50 percent increase shall be permitted. Where epoxy coated bars are used, lap length shall be increased by 50 percent.

2107.3 TMS 402/ACI 530/ASCE 5, Section 8.1.6.7, splices of reinforcement. Modify Section 8.1.6.7 as follows:

8.1.6.7 – Splices of reinforcement. Lap splices, welded splices or mechanical splices are permitted in accordance with the provisions of this section. All welding shall conform to AWS D1.4. Welded splices shall be of ASTM A706 steel reinforcement. Reinforcement larger than No. 9 (M #29) shall be spliced using mechanical connections in accordance with Section 8.1.6.7.3.

2107.4 TMS 402/ACI 530/ASCE 5, Section 8.3.6, maximum bar size. Add the following to Chapter 8:

8.3.6 – Maximum bar size. The bar diameter shall not exceed one-eighth of the nominal wall thickness and shall not exceed one-quarter of the least dimension of the cell, course or collar joint in which it is placed.

SECTION 2108
STRENGTH DESIGN OF MASONRY

2108.1 General. The design of masonry structures using strength design shall comply with Section 2106 and the requirements of Chapters 1 through 7 and Chapter 9 of TMS 402/ACI 530/ASCE 5, except as modified by Sections 2108.2 through 2108.3.

Exception: AAC masonry shall comply with the requirements of Chapters 1 through 7 and Chapter 11 of TMS 402/ACI 530/ASCE 5.

2108.2 TMS 402/ACI 530/ASCE 5, Section 9.3.3.3, development. Modify the second paragraph of Section 9.3.3.3 as follows:

The required development length of reinforcement shall be determined by Equation (9-16), but shall not be less than 12 inches (305 mm) and need not be greater than 72 d_b.

2108.3 TMS 402/ACI 530/ASCE 5, Section 9.3.3.4, splices. Modify items (c) and (d) of Section 9.3.3.4 as follows:

9.3.3.4 (c) – A welded splice shall have the bars butted and welded to develop at least 125 percent of the yield strength, f_y, of the bar in tension or compression, as required. Welded splices shall be of ASTM A706 steel reinforcement. Welded splices shall not be permitted in plastic hinge zones of intermediate or special reinforced walls.

9.3.3.4 (d) – Mechanical splices shall be classified as Type 1 or 2 in accordance with Section 18.2.7.1 of ACI 318. Type 1 mechanical splices shall not be used within a plastic hinge zone or within a beam-column joint of intermediate or special reinforced masonry shear walls. Type 2 mechanical splices are permitted in any location within a member.

SECTION 2109
EMPIRICAL DESIGN OF MASONRY

2109.1 General. Empirically designed masonry shall conform to the requirements of Appendix A of TMS 402/ACI 530/ASCE 5, except where otherwise noted in this section.

2109.1.1 Limitations. The use of empirical design of masonry shall be limited as noted in Section A.1.2 of TMS 402/ACI 530/ASCE 5. The use of dry-stacked, surface-bonded masonry shall be prohibited in *Risk Category* IV structures. In buildings that exceed one or more of the limitations of Section A.1.2 of TMS 402/ACI 530/ASCE 5, masonry shall be designed in accordance with the engineered design provisions of Section 2101.2 or the foundation wall provisions of Section 1807.1.5.

Section A.1.2.2 of TMS 402/ACI 530/ASCE 5 shall be modified as follows:

A.1.2.2 – *Wind*. Empirical requirements shall not apply to the design or construction of masonry for buildings, parts of buildings, or other structures to be located in areas where V_{asd} as determined in accordance with Section 1609.3.1 of the *International Building Code* exceeds 110 mph.

2109.2 Surface-bonded walls. Dry-stacked, surface-bonded concrete masonry walls shall comply with the requirements of Appendix A of TMS 402/ACI 530/ASCE 5, except where otherwise noted in this section.

2109.2.1 Strength. Dry-stacked, surface-bonded concrete masonry walls shall be of adequate strength and proportions to support all superimposed loads without exceeding the allowable stresses listed in Table 2109.2.1. Allowable stresses not specified in Table 2109.2.1 shall comply with the requirements of TMS 402/ACI 530/ASCE 5.

TABLE 2109.2.1
ALLOWABLE STRESS GROSS CROSS-SECTIONAL AREA FOR DRY-STACKED, SURFACE-BONDED CONCRETE MASONRY WALLS

DESCRIPTION	MAXIMUM ALLOWABLE STRESS (psi)
Compression standard block	45
Flexural tension	
Horizontal span	30
Vertical span	18
Shear	10

For SI: 1 pound per square inch = 0.006895 MPa.

2109.2.2 Construction. Construction of dry-stacked, surface-bonded masonry walls, including stacking and leveling of units, mixing and application of mortar and curing and protection shall comply with ASTM C946.

2109.3 Adobe construction. Adobe construction shall comply with this section and shall be subject to the requirements of this code for Type V construction, Appendix A of TMS 402/ACI 530/ASCE 5, and this section.

2109.3.1 Unstabilized adobe. Unstabilized adobe shall comply with Sections 2109.3.1.1 through 2109.3.1.4.

2109.3.1.1 Compressive strength. Adobe units shall have an average compressive strength of 300 psi (2068 kPa) when tested in accordance with ASTM C67. Five samples shall be tested and no individual unit is permitted to have a compressive strength of less than 250 psi (1724 kPa).

2109.3.1.2 Modulus of rupture. Adobe units shall have an average modulus of rupture of 50 psi (345 kPa) when tested in accordance with the following procedure. Five samples shall be tested and no individual unit shall have a modulus of rupture of less than 35 psi (241 kPa).

2109.3.1.2.1 Support conditions. A cured unit shall be simply supported by 2-inch-diameter (51 mm) cylindrical supports located 2 inches (51 mm) in from each end and extending the full width of the unit.

2109.3.1.2.2 Loading conditions. A 2-inch-diameter (51 mm) cylinder shall be placed at midspan parallel to the supports.

2109.3.1.2.3 Testing procedure. A vertical load shall be applied to the cylinder at the rate of 500 pounds per minute (37 N/s) until failure occurs.

2109.3.1.2.4 Modulus of rupture determination. The modulus of rupture shall be determined by the equation:

$$f_r = 3\,PL_s\,/2\,S_w\,(S_t^2) \qquad \textbf{(Equation 21-2)}$$

where, for the purposes of this section only:

S_w = Width of the test specimen measured parallel to the loading cylinder, inches (mm).

f_r = Modulus of rupture, psi (MPa).

L_s = Distance between supports, inches (mm).

S_t = Thickness of the test specimen measured parallel to the direction of load, inches (mm).

P = The applied load at failure, pounds (N).

2109.3.1.3 Moisture content requirements. Adobe units shall have a moisture content not exceeding 4 percent by weight.

2109.3.1.4 Shrinkage cracks. Adobe units shall not contain more than three shrinkage cracks and any single shrinkage crack shall not exceed 3 inches (76 mm) in length or $^1/_8$ inch (3.2 mm) in width.

2109.3.2 Stabilized adobe. Stabilized adobe shall comply with Section 2109.3.1 for unstabilized adobe in addition to Sections 2109.3.2.1 and 2109.3.2.2.

2109.3.2.1 Soil requirements. Soil used for stabilized adobe units shall be chemically compatible with the stabilizing material.

2109.3.2.2 Absorption requirements. A 4-inch (102 mm) cube, cut from a stabilized adobe unit dried to a constant weight in a ventilated oven at 212°F to 239°F (100°C to 115°C), shall not absorb more than $2^1/_2$ percent moisture by weight when placed upon a constantly water-saturated, porous surface for seven days. A minimum of five specimens shall be tested and each specimen shall be cut from a separate unit.

2109.3.3 Allowable stress. The allowable compressive stress based on gross cross-sectional area of adobe shall not exceed 30 psi (207 kPa).

2109.3.3.1 Bolts. Bolt values shall not exceed those set forth in Table 2109.3.3.1.

TABLE 2109.3.3.1
ALLOWABLE SHEAR ON BOLTS IN ADOBE MASONRY

DIAMETER OF BOLTS (inches)	MINIMUM EMBEDMENT (inches)	SHEAR (pounds)
$^1/_2$	—	—
$^5/_8$	12	200
$^3/_4$	15	300
$^7/_8$	18	400
1	21	500
$1^1/_8$	24	600

For SI: 1 inch = 25.4 mm, 1 pound = 4.448 N.

2109.3.4 Detailed requirements. Adobe construction shall comply with Sections 2109.3.4.1 through 2109.3.4.9.

2109.3.4.1 Number of stories. Adobe construction shall be limited to buildings not exceeding one *story*, except that two-*story* construction is allowed when designed by a *registered design professional*.

2109.3.4.2 Mortar. Mortar for adobe construction shall comply with Sections 2109.3.4.2.1 and 2109.3.4.2.2.

2109.3.4.2.1 General. Mortar for stabilized adobe units shall comply with this chapter or adobe soil. Adobe soil used as mortar shall comply with material requirements for stabilized adobe. Mortar for unstabilized adobe shall be Portland cement mortar.

2109.3.4.2.2 Mortar joints. Adobe units shall be laid with full head and bed joints and in full running bond.

2109.3.4.3 Parapet walls. Parapet walls constructed of adobe units shall be waterproofed.

2109.3.4.4 Wall thickness. The minimum thickness of *exterior walls* in one-*story* buildings shall be 10 inches (254 mm). The walls shall be laterally supported at intervals not exceeding 24 feet (7315 mm). The minimum thickness of interior *load-bearing walls* shall be 8 inches (203 mm). In no case shall the unsupported height of any wall constructed of adobe units exceed 10 times the thickness of such wall.

2109.3.4.5 Foundations. Foundations for adobe construction shall be in accordance with Sections 2109.3.4.5.1 and 2109.3.4.5.2.

2109.3.4.5.1 Foundation support. Walls and partitions constructed of adobe units shall be supported by foundations or footings that extend not less than 6 inches (152 mm) above adjacent ground surfaces and are constructed of solid masonry (excluding adobe) or concrete. Footings and foundations shall comply with Chapter 18.

2109.3.4.5.2 Lower course requirements. Stabilized adobe units shall be used in adobe walls for the first 4 inches (102 mm) above the finished first-floor elevation.

2109.3.4.6 Isolated piers or columns. Adobe units shall not be used for isolated *piers* or columns in a load-bearing capacity. Walls less than 24 inches (610 mm) in length shall be considered isolated *piers* or columns.

2109.3.4.7 Tie beams. *Exterior walls* and interior *load-bearing walls* constructed of adobe units shall have a continuous tie beam at the level of the floor or roof bearing and meeting the following requirements.

2109.3.4.7.1 Concrete tie beams. Concrete tie beams shall be a minimum depth of 6 inches (152 mm) and a minimum width of 10 inches (254 mm). Concrete tie beams shall be continuously reinforced with a minimum of two No. 4 reinforcing bars. The specified compressive strength of concrete shall be at least 2,500 psi (17.2 MPa).

2109.3.4.7.2 Wood tie beams. Wood tie beams shall be solid or built up of lumber having a minimum nominal thickness of 1 inch (25 mm), and shall have a minimum depth of 6 inches (152 mm) and a minimum width of 10 inches (254 mm). Joints in wood tie beams shall be spliced a minimum of 6 inches (152 mm). No splices shall be allowed within 12 inches (305 mm) of an opening. Wood used in tie beams shall be *approved* naturally decay-resistant or preservative-treated wood.

2109.3.4.8 Exterior finish. *Exterior walls* constructed of unstabilized adobe units shall have their exterior surface covered with a minimum of two coats of Portland cement plaster having a minimum thickness of $^3/_4$ inch (19.1 mm) and conforming to ASTM C926. Lathing

shall comply with ASTM C1063. Fasteners shall be spaced at 16 inches (406 mm) on center maximum. Exposed wood surfaces shall be treated with an *approved* wood preservative or other protective coating prior to lath application.

2109.3.4.9 Lintels. Lintels shall be considered structural members and shall be designed in accordance with the applicable provisions of Chapter 16.

SECTION 2110
GLASS UNIT MASONRY

2110.1 General. Glass unit masonry construction shall comply with Chapter 13 of TMS 402/ACI 530/ASCE 5 and this section.

2110.1.1 Limitations. Solid or hollow *approved* glass block shall not be used in *fire walls*, party walls, fire barriers, fire partitions or smoke barriers, or for load-bearing construction. Such blocks shall be erected with mortar and reinforcement in metal channel-type frames, structural frames, masonry or concrete recesses, embedded panel anchors as provided for both exterior and interior walls or other *approved* joint materials. Wood strip framing shall not be used in walls required to have a fire-resistance rating by other provisions of this code.

Exceptions:

1. Glass-block assemblies having a fire protection rating of not less than $^3/_4$ hour shall be permitted as opening protectives in accordance with Section 716 in fire barriers, fire partitions and smoke barriers that have a required fire-resistance rating of 1 hour or less and do not enclose exit stairways and ramps or *exit passageways*.
2. Glass-block assemblies as permitted in Section 404.6, Exception 2.

SECTION 2111
MASONRY FIREPLACES

2111.1 General. The construction of masonry fireplaces, consisting of concrete or masonry, shall be in accordance with this section.

** **2111.2 Fireplace drawings.** The *construction documents* shall describe in sufficient detail the location, size and construction of masonry fireplaces. The thickness and characteristics of materials and the clearances from walls, partitions and ceilings shall be indicated.

2111.3 Footings and foundations. Footings for masonry fireplaces and their chimneys shall be constructed of concrete or solid masonry at least 12 inches (305 mm) thick and shall extend at least 6 inches (153 mm) beyond the face of the fireplace or foundation wall on all sides. Footings shall be founded on natural undisturbed earth or engineered fill below frost depth. In areas not subjected to freezing, footings shall be at least 12 inches (305 mm) below finished grade.

2111.3.1 Ash dump cleanout. Cleanout openings, located within foundation walls below fireboxes, when provided, shall be equipped with ferrous metal or masonry doors and frames constructed to remain tightly closed, except when in use. Cleanouts shall be accessible and located so that ash removal will not create a hazard to combustible materials.

2111.4 Seismic reinforcement. In structures assigned to *Seismic Design Category* A or B, seismic reinforcement is not required. In structures assigned to *Seismic Design Category* C or D, masonry fireplaces shall be reinforced and anchored in accordance with Sections 2111.4.1, 2111.4.2 and 2111.5. In structures assigned to *Seismic Design Category* E or F, masonry fireplaces shall be reinforced in accordance with the requirements of Sections 2101 through 2108.

2111.4.1 Vertical reinforcing. For fireplaces with chimneys up to 40 inches (1016 mm) wide, four No. 4 continuous vertical bars, anchored in the foundation, shall be placed in the concrete between wythes of solid masonry or within the cells of hollow unit masonry and grouted in accordance with Section 2103.3. For fireplaces with chimneys greater than 40 inches (1016 mm) wide, two additional No. 4 vertical bars shall be provided for each additional 40 inches (1016 mm) in width or fraction thereof.

2111.4.2 Horizontal reinforcing. Vertical reinforcement shall be placed enclosed within $^1/_4$-inch (6.4 mm) ties or other reinforcing of equivalent net cross-sectional area, spaced not to exceed 18 inches (457 mm) on center in concrete; or placed in the bed joints of unit masonry at a minimum of every 18 inches (457 mm) of vertical height. Two such ties shall be provided at each bend in the vertical bars.

2111.5 Seismic anchorage. Masonry fireplaces and foundations shall be anchored at each floor, ceiling or roof line more than 6 feet (1829 mm) above grade with two $^3/_{16}$-inch by 1-inch (4.8 mm by 25 mm) straps embedded a minimum of 12 inches (305 mm) into the chimney. Straps shall be hooked around the outer bars and extend 6 inches (152 mm) beyond the bend. Each strap shall be fastened to a minimum of four floor joists with two $^1/_2$-inch (12.7 mm) bolts.

Exception: Seismic anchorage is not required for the following:

1. In structures assigned to *Seismic Design Category* A or B.
2. Where the masonry fireplace is constructed completely within the exterior walls.

2111.6 Firebox walls. Masonry fireboxes shall be constructed of solid masonry units, hollow masonry units grouted solid, stone or concrete. When a lining of firebrick at least 2 inches (51 mm) in thickness or other *approved* lining is provided, the minimum thickness of back and sidewalls shall each be 8 inches (203 mm) of solid masonry, including the lining. The width of joints between firebricks shall be not greater than $^1/_4$ inch (6.4 mm). When no lining is provided, the total minimum thickness of back and sidewalls shall be 10 inches (254 mm) of solid masonry. Firebrick shall conform to ASTM C27 or ASTM C1261 and shall be laid with medium-duty refractory mortar conforming to ASTM C199.

2111.6.1 Steel fireplace units. Steel fireplace units are permitted to be installed with solid masonry to form a masonry fireplace provided they are installed according to either the requirements of their listing or the requirements of this section. Steel fireplace units incorporating a steel firebox lining shall be constructed with steel not less than $^1/_4$ inch (6.4 mm) in thickness, and an air-circulating chamber which is ducted to the interior of the building. The firebox lining shall be encased with solid masonry to provide a total thickness at the back and sides of not less than 8 inches (203 mm), of which not less than 4 inches (102 mm) shall be of solid masonry or concrete. Circulating air ducts employed with steel fireplace units shall be constructed of metal or masonry.

2111.7 Firebox dimensions. The firebox of a concrete or masonry fireplace shall have a minimum depth of 20 inches (508 mm). The throat shall be not less than 8 inches (203 mm) above the fireplace opening. The throat opening shall not be less than 4 inches (102 mm) in depth. The cross-sectional area of the passageway above the firebox, including the throat, damper and smoke chamber, shall be not less than the cross-sectional area of the flue.

Exception: Rumford fireplaces shall be permitted provided that the depth of the fireplace is not less than 12 inches (305 mm) and at least one-third of the width of the fireplace opening, and the throat is not less than 12 inches (305 mm) above the lintel, and at least $^1/_{20}$ the cross-sectional area of the fireplace opening.

[W] 2111.8 Fireplaces. Fireplaces shall be provided with each of the following:

1. Tightly fitting flue dampers, operated by a readily accessible manual or *approved* automatic control.

   Exception: Fireplaces with gas logs shall be installed in accordance with *International Mechanical Code* Section 901, except that the standards for liquefied petroleum gas installations shall be NFPA 58 (*Liquefied Petroleum Gas Code*) and NFPA 54 (*National Fuel Gas Code*).

2. An outside source for combustion air ducted into the firebox. The duct shall be at least 6 square inches and shall be provided with an operable outside air duct damper.

   Exception: Washington certified fireplaces shall be installed with the combustion air systems necessary for their safe and efficient combustion and specified by the manufacturer in accordance with Section 2114.

3. Site built fireplaces shall have tight fitting glass or metal doors, or a flue draft induction fan or as *approved* for minimizing back-drafting. Factory built fireplaces shall use doors listed for the installed appliance.

2111.8.1 Lintel and throat. Masonry over a fireplace opening shall be supported by a lintel of noncombustible material. The minimum required bearing length on each end of the fireplace opening shall be 4 inches (102 mm). The fireplace throat or damper shall be located not less than 8 inches (203 mm) above the top of the fireplace opening.

2111.8.((1))2 Damper. Masonry fireplaces shall be equipped with a ferrous metal damper located not less than 8 inches (203 mm) above the top of the fireplace opening. Dampers shall be installed in the fireplace or at the top of the flue venting the fireplace, and shall be operable from the room containing the fireplace. Damper controls shall be permitted to be located in the fireplace.

2111.9 Smoke chamber walls. Smoke chamber walls shall be constructed of solid masonry units, hollow masonry units grouted solid, stone or concrete. The total minimum thickness of front, back and sidewalls shall be 8 inches (203 mm) of solid masonry. The inside surface shall be parged smooth with refractory mortar conforming to ASTM C199. When a lining of firebrick not less than 2 inches (51 mm) thick, or a lining of vitrified clay not less than $^5/_8$ inch (15.9 mm) thick, is provided, the total minimum thickness of front, back and sidewalls shall be 6 inches (152 mm) of solid masonry, including the lining. Firebrick shall conform to ASTM C1261 and shall be laid with refractory mortar conforming to ASTM C199. Vitrified clay linings shall conform to ASTM C315.

2111.9.1 Smoke chamber dimensions. The inside height of the smoke chamber from the fireplace throat to the beginning of the flue shall be not greater than the inside width of the fireplace opening. The inside surface of the smoke chamber shall not be inclined more than 45 degrees (0.76 rad) from vertical when prefabricated smoke chamber linings are used or when the smoke chamber walls are rolled or sloped rather than corbeled. When the inside surface of the smoke chamber is formed by corbeled masonry, the walls shall not be corbeled more than 30 degrees (0.52 rad) from vertical.

2111.10 Hearth and hearth extension. Masonry fireplace hearths and hearth extensions shall be constructed of concrete or masonry, supported by noncombustible materials, and reinforced to carry their own weight and all imposed loads. No combustible material shall remain against the underside of hearths or hearth extensions after construction.

2111.10.1 Hearth thickness. The minimum thickness of fireplace hearths shall be 4 inches (102 mm).

2111.10.2 Hearth extension thickness. The minimum thickness of hearth extensions shall be 2 inches (51 mm).

Exception: When the bottom of the firebox opening is raised not less than 8 inches (203 mm) above the top of the hearth extension, a hearth extension of not less than $^3/_8$-inch-thick (9.5 mm) brick, concrete, stone, tile or other *approved* noncombustible material is permitted.

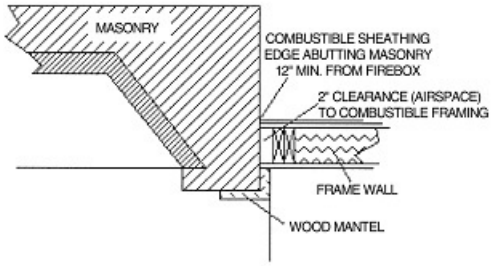
2111.11 Hearth extension dimensions. Hearth extensions shall extend not less than 16 inches (406 mm) in front of, and not less than 8 inches (203 mm) beyond, each side of the fireplace opening. Where the fireplace opening is 6 square feet (0.557 m^2) or larger, the hearth extension shall extend not less than 20 inches (508 mm) in front of, and not less than 12 inches (305 mm) beyond, each side of the fireplace opening.

2111.12 Fireplace clearance. Any portion of a masonry fireplace located in the interior of a building or within the *exterior wall* of a building shall have a clearance to combustibles of not less than 2 inches (51 mm) from the front faces and

sides of masonry fireplaces and not less than 4 inches (102 mm) from the back faces of masonry fireplaces. The airspace shall not be filled, except to provide fireblocking in accordance with Section 2111.13.

Exceptions:

1. Masonry fireplaces *listed* and *labeled* for use in contact with combustibles in accordance with UL 127 and installed in accordance with the manufacturer's instructions are permitted to have combustible material in contact with their exterior surfaces.
2. When masonry fireplaces are constructed as part of masonry or concrete walls, combustible materials shall not be in contact with the masonry or concrete walls less than 12 inches (306 mm) from the inside surface of the nearest firebox lining.



For SI: 1 inch = 25.4 mm

FIGURE 2111.12
ILLUSTRATION OF EXCEPTION TO FIREPLACE CLEARANCE PROVISION

3. Exposed combustible *trim* and the edges of sheathing materials, such as wood siding, flooring and drywall, are permitted to abut the masonry fireplace sidewalls and hearth extension, in accordance with Figure 2111.12, provided such combustible *trim* or sheathing is not less than 12 inches (306 mm) from the inside surface of the nearest firebox lining.
4. Exposed combustible mantels or *trim* is permitted to be placed directly on the masonry fireplace front surrounding the fireplace opening, provided such combustible materials shall not be placed within 6 inches (153 mm) of a fireplace opening. Combustible material directly above and within 12 inches (305 mm) of the fireplace opening shall not project more than $^1/_8$ inch (3.2 mm) for each 1-inch (25 mm) distance from such opening. Combustible materials located along the sides of the fireplace opening that project more than $1^1/_2$ inches (38 mm) from the face of the fireplace shall have an additional clearance equal to the projection.

2111.13 Fireplace fireblocking. All spaces between fireplaces and floors and ceilings through which fireplaces pass shall be fireblocked with noncombustible material securely fastened in place. The fireblocking of spaces between wood joists, beams or headers shall be to a depth of 1 inch (25 mm) and shall only be placed on strips of metal or metal lath laid across the spaces between combustible material and the chimney.

2111.14 Exterior air. Factory-built or masonry fireplaces covered in this section shall be equipped with an exterior air supply to ensure proper fuel combustion unless the room is mechanically ventilated and controlled so that the indoor pressure is neutral or positive.

2111.14.1 Factory-built fireplaces. Exterior combustion air ducts for factory-built fireplaces shall be *listed* components of the fireplace, and installed according to the fireplace manufacturer's instructions.

2111.14.2 Masonry fireplaces. *Listed* combustion air ducts for masonry fireplaces shall be installed according to the terms of their listing and manufacturer's instructions.

2111.14.3 Exterior air intake. The exterior air intake shall be capable of providing all combustion air from the exterior of the *dwelling*. The exterior air intake shall not be located within a garage, *attic*, basement or crawl space of the *dwelling* nor shall the air intake be located at an elevation higher than the firebox. The exterior air intake shall be covered with a corrosion-resistant screen of $^1/_4$-inch (6.4 mm) mesh.

2111.14.4 Clearance. Unlisted combustion air ducts shall be installed with a minimum 1-inch (25 mm) clearance to combustibles for all parts of the duct within 5 feet (1524 mm) of the duct outlet.

2111.14.5 Passageway. The combustion air passageway shall be not less than 6 square inches (3870 mm^2) and not more than 55 square inches (0.035 m^2), except that combustion air systems for *listed* fireplaces or for fireplaces tested for emissions shall be constructed according to the fireplace manufacturer's instructions.

2111.14.6 Outlet. The exterior air outlet is permitted to be located in the back or sides of the firebox chamber or within 24 inches (610 mm) of the firebox opening on or near the floor. The outlet shall be closable and designed to prevent burning material from dropping into concealed combustible spaces.

SECTION 2112
MASONRY HEATERS

2112.1 Definition. A masonry heater is a heating appliance constructed of concrete or solid masonry, hereinafter referred to as "masonry," which is designed to absorb and store heat from a solid fuel fire built in the firebox by routing the exhaust gases through internal heat exchange channels in which the flow path downstream of the firebox may include flow in a horizontal or downward direction before entering the chimney and which delivers heat by radiation from the masonry surface of the heater.

2112.2 Installation. Masonry heaters shall be installed in accordance with this section and comply with one of the following:

1. Masonry heaters shall comply with the requirements of ASTM E1602.
2. Masonry heaters shall be *listed* and *labeled* in accordance with UL 1482 or EN 15250 and installed in accordance with the manufacturer's instructions.

2112.3 Footings and foundation. The firebox floor of a masonry heater shall be a minimum thickness of 4 inches (102 mm) of noncombustible material and be supported on a noncombustible footing and foundation in accordance with Section 2113.2.

2112.4 Seismic reinforcing. In structures assigned to *Seismic Design Category* D, E or F, masonry heaters shall be anchored to the masonry foundation in accordance with Section 2113.3. Seismic reinforcing shall not be required within the body of a masonry heater with a height that is equal to or less than 3.5 times its body width and where the masonry chimney serving the heater is not supported by the body of the heater. Where the masonry chimney shares a common wall with the facing of the masonry heater, the chimney portion of the structure shall be reinforced in accordance with Section 2113.

2112.5 Masonry heater clearance. Combustible materials shall not be placed within 36 inches (914 mm) or the distance of the allowed reduction method from the outside surface of a masonry heater in accordance with NFPA 211, Section 12.6, and the required space between the heater and combustible material shall be fully vented to permit the free flow of air around all heater surfaces.

Exceptions:

1. Where the masonry heater wall thickness is at least 8 inches (203 mm) of solid masonry and the wall thickness of the heat exchange channels is not less than 5 inches (127 mm) of solid masonry, combustible materials shall not be placed within 4 inches (102 mm) of the outside surface of a masonry heater. A clearance of not less than 8 inches (203 mm) shall be provided between the gas-tight capping slab of the heater and a combustible ceiling.
2. Masonry heaters *listed* and *labeled* in accordance with UL 1482 or EN 15250 and installed in accordance with the manufacturer's instructions.

SECTION 2113
MASONRY CHIMNEYS

2113.1 General. The construction of masonry chimneys consisting of solid masonry units, hollow masonry units grouted solid, stone or concrete shall be in accordance with this section.

2113.2 Footings and foundations. Footings for masonry chimneys shall be constructed of concrete or solid masonry not less than 12 inches (305 mm) thick and shall extend at least 6 inches (152 mm) beyond the face of the foundation or support wall on all sides. Footings shall be founded on natural undisturbed earth or engineered fill below frost depth. In areas not subjected to freezing, footings shall be not less than 12 inches (305 mm) below finished grade.

2113.3 Seismic reinforcement. In structures assigned to *Seismic Design Category* A or B, seismic reinforcement is not required. In structures assigned to *Seismic Design Category* C or D, masonry chimneys shall be reinforced and anchored in accordance with Sections 2113.3.1, 2113.3.2 and 2113.4. In structures assigned to *Seismic Design Category* E or F, masonry chimneys shall be reinforced in accordance with the requirements of Sections 2101 through 2108 and anchored in accordance with Section 2113.4.

2113.3.1 Vertical reinforcement. For chimneys up to 40 inches (1016 mm) wide, four No. 4 continuous vertical bars anchored in the foundation shall be placed in the concrete between wythes of solid masonry or within the cells of hollow unit masonry and grouted in accordance with Section 2103.3. Grout shall be prevented from bonding with the flue liner so that the flue liner is free to move with thermal expansion. For chimneys greater than 40 inches (1016 mm) wide, two additional No. 4 vertical bars shall be provided for each additional 40 inches (1016 mm) in width or fraction thereof.

2113.3.2 Horizontal reinforcement. Vertical reinforcement shall be placed enclosed within $^{1}/_{4}$-inch (6.4 mm) ties, or other reinforcing of equivalent net cross-sectional area, spaced not to exceed 18 inches (457 mm) on center in concrete, or placed in the bed joints of unit masonry, at not less than every 18 inches (457 mm) of vertical height. Two such ties shall be provided at each bend in the vertical bars.

2113.4 Seismic anchorage. Masonry chimneys and foundations shall be anchored at each floor, ceiling or roof line more than 6 feet (1829 mm) above grade with two $^{3}/_{16}$-inch by 1-inch (4.8 mm by 25 mm) straps embedded not less than 12 inches (305 mm) into the chimney. Straps shall be hooked around the outer bars and extend 6 inches (152 mm) beyond the bend. Each strap shall be fastened to not less than four floor joists with two $^{1}/_{2}$-inch (12.7 mm) bolts.

Exception: Seismic anchorage is not required for the following:

1. In structures assigned to *Seismic Design Category* A or B.
2. Where the masonry fireplace is constructed completely within the exterior walls.

2113.5 Corbeling. Masonry chimneys shall not be corbeled more than half of the chimney's wall thickness from a wall or foundation, nor shall a chimney be corbeled from a wall or foundation that is less than 12 inches (305 mm) in thickness unless it projects equally on each side of the wall, except that on the second *story* of a two-*story dwelling*, corbeling of chimneys on the exterior of the enclosing walls is permitted to equal the wall thickness. The projection of a single course shall not exceed one-half the unit height or one-third of the unit bed depth, whichever is less.

2113.6 Changes in dimension. The chimney wall or chimney flue lining shall not change in size or shape within 6 inches (152 mm) above or below where the chimney passes through floor components, ceiling components or roof components.

2113.7 Offsets. Where a masonry chimney is constructed with a fireclay flue liner surrounded by one wythe of masonry, the maximum offset shall be such that the centerline of the flue above the offset does not extend beyond the center of the chimney wall below the offset. Where the chimney offset is supported by masonry below the offset in an *approved* manner, the maximum offset limitations shall not apply. Each individual corbeled masonry course of the offset shall not exceed the projection limitations specified in Section 2113.5.

2113.8 Additional load. Chimneys shall not support loads other than their own weight unless they are designed and constructed to support the additional load. Masonry chimneys are permitted to be constructed as part of the masonry walls or concrete walls of the building.

2113.9 Termination. Chimneys shall extend not less than 2 feet (610 mm) higher than any portion of the building within 10 feet (3048 mm), but shall not be less than 3 feet (914 mm) above the highest point where the chimney passes through the roof.

2113.9.1 Chimney caps. Masonry chimneys shall have a concrete, metal or stone cap, sloped to shed water, a drip edge and a caulked bond break around any flue liners in accordance with ASTM C1283.

2113.9.2 Spark arrestors. Where a spark arrestor is installed on a masonry chimney, the spark arrestor shall meet all of the following requirements:

1. The net free area of the arrestor shall be not less than four times the net free area of the outlet of the chimney flue it serves.
2. The arrestor screen shall have heat and corrosion resistance equivalent to 19-gage galvanized steel or 24-gage stainless steel.
3. Openings shall not permit the passage of spheres having a diameter greater than $^1/_2$ inch (12.7 mm) nor block the passage of spheres having a diameter less than $^3/_8$ inch (9.5 mm).
4. The spark arrestor shall be accessible for cleaning and the screen or chimney cap shall be removable to allow for cleaning of the chimney flue.

2113.9.3 Rain caps. Where a masonry or metal rain cap is installed on a masonry chimney, the net free area under the cap shall be not less than four times the net free area of the outlet of the chimney flue it serves.

2113.10 Wall thickness. Masonry chimney walls shall be constructed of concrete, solid masonry units or hollow masonry units grouted solid with not less than 4 inches (102 mm) nominal thickness.

2113.10.1 Masonry veneer chimneys. Where masonry is used as veneer for a framed chimney, through flashing and weep holes shall be provided as required by Chapter 14.

2113.11 Flue lining (material). Masonry chimneys shall be lined. The lining material shall be appropriate for the type of appliance connected, according to the terms of the appliance listing and the manufacturer's instructions.

2113.11.1 Residential-type appliances (general). Flue lining systems shall comply with one of the following:

1. Clay flue lining complying with the requirements of ASTM C315.
2. *Listed* chimney lining systems complying with UL 1777.
3. Factory-built chimneys or chimney units *listed* for installation within masonry chimneys.
4. Other *approved* materials that will resist corrosion, erosion, softening or cracking from flue gases and condensate at temperatures up to 1,800°F (982°C).

2113.11.1.1 Flue linings for specific appliances. Flue linings other than those covered in Section 2113.11.1 intended for use with specific appliances shall comply with Sections 2113.11.1.2 through 2113.11.1.4 and Sections 2113.11.2 and 2113.11.3.

2113.11.1.2 Gas appliances. Flue lining systems for gas appliances shall be in accordance with the *International Fuel Gas Code*.

2113.11.1.3 Pellet fuel-burning appliances. Flue lining and vent systems for use in masonry chimneys with pellet fuel-burning appliances shall be limited to flue lining systems complying with Section 2113.11.1 and pellet vents *listed* for installation within masonry chimneys (see Section 2113.11.1.5 for marking).

2113.11.1.4 Oil-fired appliances approved for use with L-vent. Flue lining and vent systems for use in masonry chimneys with oil-fired appliances *approved* for use with Type L vent shall be limited to flue lining systems complying with Section 2113.11.1 and *listed* chimney liners complying with UL 641 (see Section 2113.11.1.5 for marking).

2113.11.1.5 Notice of usage. When a flue is relined with a material not complying with Section 2113.11.1, the chimney shall be plainly and permanently identified by a *label* attached to a wall, ceiling or other conspicuous location adjacent to where the connector enters the chimney. The *label* shall include the following message or equivalent language: "This chimney is for use only with (type or category of appliance) that burns (type of fuel). Do not connect other types of appliances."

2113.11.2 Concrete and masonry chimneys for medium-heat appliances.

2113.11.2.1 General. Concrete and masonry chimneys for medium-heat appliances shall comply with Sections 2113.1 through 2113.5.

2113.11.2.2 Construction. Chimneys for medium-heat appliances shall be constructed of solid masonry units or of concrete with walls not less than 8 inches (203 mm) thick, or with stone masonry not less than 12 inches (305 mm) thick.

2113.11.2.3 Lining. Concrete and masonry chimneys shall be lined with an *approved* medium-duty refractory brick not less than $4^1/_2$ inches (114 mm) thick laid on the $4^1/_2$-inch bed (114 mm) in an *approved* medium-duty refractory mortar. The lining shall start 2 feet (610 mm) or more below the lowest chimney connector entrance. Chimneys terminating 25 feet (7620 mm) or

less above a chimney connector entrance shall be lined to the top.

2113.11.2.4 Multiple passageway. Concrete and masonry chimneys containing more than one passageway shall have the liners separated by a minimum 4-inch-thick (102 mm) concrete or solid masonry wall.

2113.11.2.5 Termination height. Concrete and masonry chimneys for medium-heat appliances shall extend not less than 10 feet (3048 mm) higher than any portion of any building within 25 feet (7620 mm).

2113.11.2.6 Clearance. A minimum clearance of 4 inches (102 mm) shall be provided between the exterior surfaces of a concrete or masonry chimney for medium-heat appliances and combustible material.

2113.11.3 Concrete and masonry chimneys for high-heat appliances.

2113.11.3.1 General. Concrete and masonry chimneys for high-heat appliances shall comply with Sections 2113.1 through 2113.5.

2113.11.3.2 Construction. Chimneys for high-heat appliances shall be constructed with double walls of solid masonry units or of concrete, each wall to be not less than 8 inches (203 mm) thick with a minimum airspace of 2 inches (51 mm) between the walls.

2113.11.3.3 Lining. The inside of the interior wall shall be lined with an *approved* high-duty refractory brick, not less than $4^1/_2$ inches (114 mm) thick laid on the $4^1/_2$-inch bed (114 mm) in an *approved* high-duty refractory mortar. The lining shall start at the base of the chimney and extend continuously to the top.

2113.11.3.4 Termination height. Concrete and masonry chimneys for high-heat appliances shall extend not less than 20 feet (6096 mm) higher than any portion of any building within 50 feet (15 240 mm).

2113.11.3.5 Clearance. Concrete and masonry chimneys for high-heat appliances shall have *approved* clearance from buildings and structures to prevent overheating combustible materials, permit inspection and maintenance operations on the chimney and prevent danger of burns to persons.

2113.12 Clay flue lining (installation). Clay flue liners shall be installed in accordance with ASTM C1283 and extend from a point not less than 8 inches (203 mm) below the lowest inlet or, in the case of fireplaces, from the top of the smoke chamber to a point above the enclosing walls. The lining shall be carried up vertically, with a maximum slope no greater than 30 degrees (0.52 rad) from the vertical.

Clay flue liners shall be laid in medium-duty nonwater-soluble refractory mortar conforming to ASTM C199 with tight mortar joints left smooth on the inside and installed to maintain an airspace or insulation not to exceed the thickness of the flue liner separating the flue liners from the interior face of the chimney masonry walls. Flue lining shall be supported on all sides. Only enough mortar shall be placed to make the joint and hold the liners in position.

2113.13 Additional requirements.

2113.13.1 Listed materials. *Listed* materials used as flue linings shall be installed in accordance with the terms of their listings and the manufacturer's instructions.

2113.13.2 Space around lining. The space surrounding a chimney lining system or vent installed within a masonry chimney shall not be used to vent any other appliance.

Exception: This shall not prevent the installation of a separate flue lining in accordance with the manufacturer's instructions.

2113.14 Multiple flues. When two or more flues are located in the same chimney, masonry wythes shall be built between adjacent flue linings. The masonry wythes shall be at least 4 inches (102 mm) thick and bonded into the walls of the chimney.

Exception: When venting only one appliance, two flues are permitted to adjoin each other in the same chimney with only the flue lining separation between them. The joints of the adjacent flue linings shall be staggered not less than 4 inches (102 mm).

2113.15 Flue area (appliance). Chimney flues shall not be smaller in area than the area of the connector from the appliance. Chimney flues connected to more than one appliance shall be not less than the area of the largest connector plus 50 percent of the areas of additional chimney connectors.

Exceptions:

1. Chimney flues serving oil-fired appliances sized in accordance with NFPA 31.
2. Chimney flues serving gas-fired appliances sized in accordance with the *International Fuel Gas Code*.

2113.16 Flue area (masonry fireplace). Flue sizing for chimneys serving fireplaces shall be in accordance with Section 2113.16.1 or 2113.16.2.

2113.16.1 Minimum area. Round chimney flues shall have a minimum net cross-sectional area of not less than $^1/_{12}$ of the fireplace opening. Square chimney flues shall have a minimum net cross-sectional area of not less than $^1/_{10}$ of the fireplace opening. Rectangular chimney flues with an aspect ratio less than 2 to 1 shall have a minimum net cross-sectional area of not less than $^1/_{10}$ of the fireplace opening. Rectangular chimney flues with an aspect ratio of 2 to 1 or more shall have a minimum net cross-sectional area of not less than $^1/_8$ of the fireplace opening.

2113.16.2 Determination of minimum area. The minimum net cross-sectional area of the flue shall be determined in accordance with Figure 2113.16. A flue size providing not less than the equivalent net cross-sectional area shall be used. Cross-sectional areas of clay flue linings are as provided in Tables 2113.16(1) and 2113.16(2) or as provided by the manufacturer or as measured in the field. The height of the chimney shall be measured from the firebox floor to the top of the chimney flue.

For SI: 1 inch = 25.4 mm, 1 square inch = 645 mm^2.

FIGURE 2113.16
FLUE SIZES FOR MASONRY CHIMNEYS

TABLE 2113.16(1)
NET CROSS-SECTIONAL AREA OF ROUND FLUE SIZES[a]

FLUE SIZE, INSIDE DIAMETER (inches)	CROSS-SECTIONAL AREA (square inches)
6	28
7	38
8	50
10	78
$10^3/_4$	90
12	113
15	176
18	254

For SI: 1 inch = 25.4 mm, 1 square inch = 645.16 mm^2.
a. Flue sizes are based on ASTM C315.

TABLE 2113.16(2)
NET CROSS-SECTIONAL AREA OF SQUARE AND RECTANGULAR FLUE SIZES

FLUE SIZE, OUTSIDE NOMINAL DIMENSIONS (inches)	CROSS-SECTIONAL AREA (square inches)
4.5 × 8.5	23
4.5 × 13	34
8 × 8	42
8.5 × 8.5	49
8 × 12	67
8.5 × 13	76
12 × 12	102
8.5 × 18	101
13 ×13	127
12 × 16	131
13 × 18	173
16 × 16	181
16 × 20	222
18 × 18	233
20 × 20	298
20 × 24	335
24 × 24	431

For SI: 1 inch = 25.4 mm, 1 square inch = 645.16 mm^2.

2113.17 Inlet. Inlets to masonry chimneys shall enter from the side. Inlets shall have a thimble of fireclay, rigid refractory material or metal that will prevent the connector from pulling out of the inlet or from extending beyond the wall of the liner.

2113.18 Masonry chimney cleanout openings. Cleanout openings shall be provided within 6 inches (152 mm) of the base of each flue within every masonry chimney. The upper edge of the cleanout shall be located not less than 6 inches (152 mm) below the lowest chimney inlet opening. The height of the opening shall be not less than 6 inches (152 mm). The cleanout shall be provided with a noncombustible cover.

Exception: Chimney flues serving masonry fireplaces, where cleaning is possible through the fireplace opening.

2113.19 Chimney clearances. Any portion of a masonry chimney located in the interior of the building or within the *exterior wall* of the building shall have a minimum airspace clearance to combustibles of 2 inches (51 mm). Chimneys located entirely outside the *exterior walls* of the building, including chimneys that pass through the soffit or cornice, shall have a minimum airspace clearance of 1 inch (25 mm). The airspace shall not be filled, except to provide fireblocking in accordance with Section 2113.20.

Exceptions:

1. Masonry chimneys equipped with a chimney lining system *listed* and *labeled* for use in chimneys in contact with combustibles in accordance with UL 1777, and installed in accordance with the manufacturer's instructions, are permitted to have combustible material in contact with their exterior surfaces.
2. Where masonry chimneys are constructed as part of masonry or concrete walls, combustible materials shall not be in contact with the masonry or concrete wall less than 12 inches (305 mm) from the inside surface of the nearest flue lining.
3. Exposed combustible *trim* and the edges of sheathing materials, such as wood siding, are permitted to abut the masonry chimney sidewalls, in accordance with Figure 2113.19, provided such combustible *trim* or sheathing is not less than 12 inches (305 mm) from the inside surface of the nearest flue lining. Combustible material and *trim* shall not overlap the corners of the chimney by more than 1 inch (25 mm).

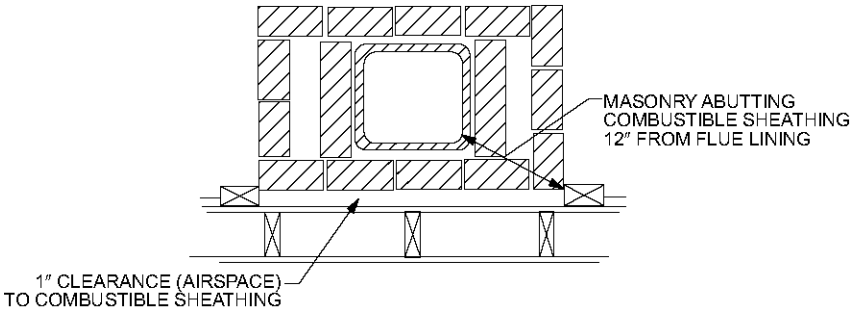


FIGURE 2113.19
ILLUSTRATION OF EXCEPTION THREE
CHIMNEY CLEARANCE PROVISION

2113.20 Chimney fireblocking. All spaces between chimneys and floors and ceilings through which chimneys pass shall be fireblocked with noncombustible material securely fastened in place. The fireblocking of spaces between wood joists, beams or headers shall be self-supporting or be placed on strips of metal or metal lath laid across the spaces between combustible material and the chimney.

SECTION 2114
EMISSION STANDARDS

[W] 2114.1 Emission standards for factory-built fireplaces. New and used factory-built fireplaces shall be certified and labeled in accordance with procedures and criteria specified in ASTM E2558 Standard Test Method for Determining Particulate Matter Emission from Fires in Low Mass Wood-burning Fireplaces.

To certify an entire fireplace model line, the internal assembly shall be tested to determine its particulate matter emission performance. Retesting and recertifying is required if the design and construction specifications of the fireplace model line internal assembly change. Testing for certification shall be performed by a Washington State Department of Ecology (DOE) approved and U. S. Environmental Protection Agency (EPA) accredited laboratory.

2114.2 Emission standards for certified masonry and concrete fireplaces. Masonry and concrete fireplace model lines certified to Washington State Building Code Standard 31-2 prior to July 1, 2013 may retain certification if the design and construction specifications of the fireplace model line internal assembly do not change.